



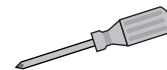
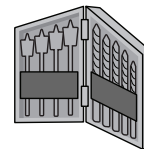
# Insider Storm Window

## INSTALLATION INSTRUCTIONS

### WINDOW KIT INCLUDES:

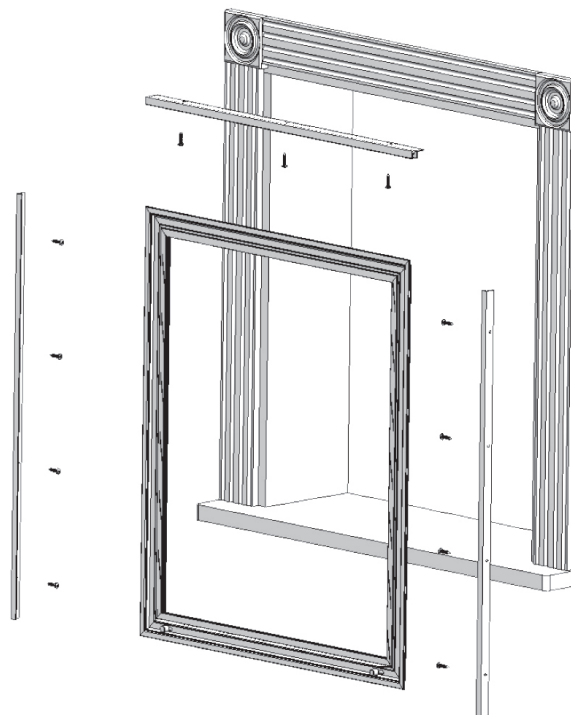
- |  |                  |
|--|------------------|
| Qty. 1 Window sash                         | 4 Foam Seal Pads |
| 2 Side "L" channels                        | 2 Support Clips  |
| 1 Top "F" channel                          |                  |
| 1 Bag Installation screws and instructions |                  |

### TOOLS NEEDED:



**NOTE:** For larger windows, insider storm panel may require two people to install.

- 1 Mark top and side channel locations with a pencil. Measure in 1-1/4" at top and sides and mark (Figure 1).
- 2 Install "F" channel at top of interior opening (figure 2).
  - a. Align exterior edge of "F" channel with pencil marks.
  - b. Mark, then drill pilot holes with 1/16" drill bit.
  - c. Install "F" channel with screws provided (some applications may require longer screws for a secure installation).
- 3 Install "L" channels at sides of interior opening (figure 2).
  - a. Align exterior edge of "L" channel with pencil marks.
  - b. Mark, then drill pilot holes with 1/16" drill bit.
  - c. Install "L" channel with screws provided (some applications may require longer screws for a secure installation).
- 4 Optional—For optimal seal, apply "L" shaped foam seal pads to top corners where top and side channels connect. Apply straight foam pad to bottom of each side channel to fill any gaps for out-of-square openings (figure 3A and 3B).
- 5 Install Window sash. Position sash with latch bolts at bottom, then insert top of sash into "F" channel. With top of sash inserted into F channel, retract latch bolts while pushing bottom of sash against "L" channels. Extend latch bolts behind "L" channels to secure window sash.



**WARNING:** Yellow label on window sash should NOT be visible when window is installed correctly into "F" channel.

FIGURE 1

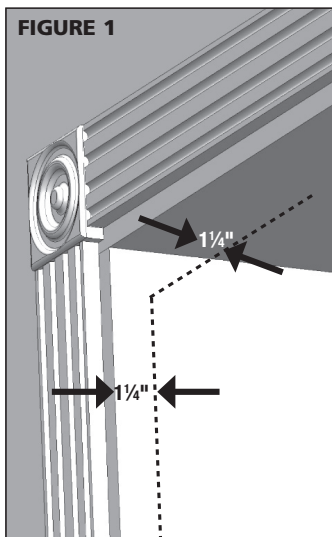


FIGURE 2

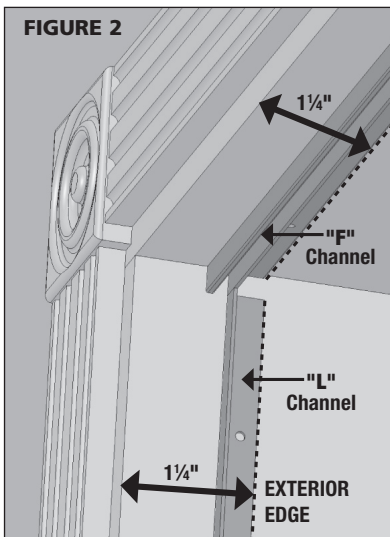


FIGURE 3A

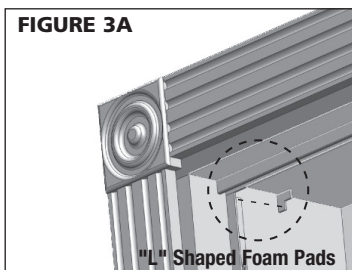
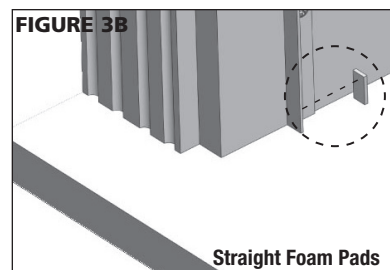


FIGURE 3B



### SUPPORT CLIPS

Large windows may require support clips to ensure good weather seal (not recommended for egress applications). Install support clips (one on each side of window sash)

- a. Position clip at the center of the window sash
- b. Hold clip firmly against window sash, mark, then drill pilot holes with 1/16" drill bit.
- c. Install clip with screws provided.

